

# **COMPENSADOS E LAMINADOS LAVRASUL S/A**

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## **PINE PLYWOOD STANDARDS**

### **FACES "C+" FACES AND BACK FACES USED AS C+/C+ GRADE**

1. **JOINTS** – Máximo 3 (three)
2. **SOUND KNOTS** - No limit, number and dimension
3. **DEAD KNOTS** - No limit, Ø máximo 65mm, average Ø 50mm.
4. **KNOT HOLES** – Repaired with mass filler (synthetic), no limit,  
Ø máximo 65mm, average Ø 50mm. Where  
repaired by mass filler, veneer surface might be uneven (concavous/convex)
5. **OPEN JOINTS** - 2mm width, total or partial, repaired with mass filler  
(synthetic). Máximo 5% of the lot.
6. **SPLITS** - 60cm long, 10mm wide, repaired with mass filler (synthetic).  
Maximum 20% of the lot, average 15%.
7. **VENEER REPAIRS** - a) Used when splits are bigger than 60cm x 10mm.  
b) Used when splits are wider than 2mm  
c) No limit for veneer repairs.
8. **ROUGH/HUSKY VENEER** - Maximum 20% allowed.
9. **THICKNESS VARIATION** - +/- 5% allowed.
10. **DISCOLORATION OR BLUE STAIN** - Length 40cm, on edges, maximum  
10% of lot.
11. **SANDING** - Touch sanded
12. **PLUGS** - not used