



# LAVRASUL S.A.

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## PINE PLYWOOD STANDARDS

### FACE C

1. **JOINTS** - Maximum 4 (four)
2. **SOUND KNOTS/DEAD KNOTS/KNOT HOLES** - No limit,  $\emptyset$  maximum 80mm,  $\emptyset$  average 50mm
3. **OPEN JOINTS** - 5mm width, unrepaired total or partial allowed.  
Wider than 5mm repaired.
4. **SPLITS** - unrepaired if smaller than 70cm length, 12mm width, 4 splits per face. No more than 15% of lot.
5. **VENEER REPAIRS** - a) Knot holes with a  $\emptyset$  larger than 80mm  
b) Open joints larger than 5mm
6. **ROUGH/HUSKY VENEER** - 30% of lot allowed.
7. **THICKNESS VARIATION** - +/- 5% allowed.
8. **DISCOLORATION OR BLUE STAIN** - allowed length 50cm, no more than 10% of lot.
10. **SANDING** - unsanded
11. **PLUGS** - not used